

Installation Instructions

dc (10...60V) Output Module

Catalog Number 1771-OBD Series C

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About This Publication

Use this document as a guide when installing the 1771-OBD series C output module.

Important User Information

Solid state equipment has operational characteristics differing from those of electromechanical equipment. Safety Guidelines for the Application, Installation and Maintenance of Solid State Controls (publication SGI-1.1 available from your local Rockwell Automation sales office or online at http://literature.rockwellautomation.com) describes some important differences between solid state equipment and hard-wired electromechanical devices. Because of this difference, and also because of the wide variety of uses for solid state equipment, all persons responsible for applying this equipment must satisfy themselves that each intended application of this equipment is acceptable.

In no event will Rockwell Automation, Inc. be responsible or liable for indirect or consequential damages resulting from the use or application of this equipment.

The examples and diagrams in this manual are included solely for illustrative purposes. Because of the many variables and requirements associated with any particular installation, Rockwell Automation, Inc. cannot assume responsibility or liability for actual use based on the examples and diagrams.

No patent liability is assumed by Rockwell Automation, Inc. with respect to use of information, circuits, equipment, or software described in this manual.

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Throughout this manual, when necessary, we use notes to make you aware of safety considerations.

| | Identifies information about practices or circumstances that can cause an explosion in a hazardous environment, which may lead to personal injury or death, property damage, or economic loss. |
|--------------|---|
| IMPORTANT | Identifies information that is critical for successful application and understanding of the product. |
| ATTENTION | Identifies information about practices or circumstances that can lead to personal injury or death, property damage, or economic loss. Attentions help you to identify a hazard, avoid a hazard, and recognize the consequences. |
| SHOCK HAZARD | Labels may be on or inside the equipment, for example, a drive or motor, to alert people that dangerous voltage may be present. |
| BURN HAZARD | Labels may be on or inside the equipment, for example, a drive or motor, to alert people that surfaces may reach dangerous temperatures. |

Environment and Enclosure



This equipment is intended for use in a Pollution Degree 2 industrial environment, in overvoltage Category II applications (as defined in IEC publication 60664-1), at altitudes up to 2000 m (6562 ft) without derating.

This equipment is considered Group 1, Class A industrial equipment according to IEC/CISPR Publication 11. Without appropriate precautions, there may be potential difficulties ensuring electromagnetic compatibility in other environments due to conducted as well as radiated disturbance.

This equipment is supplied as open-type equipment. It must be mounted within an enclosure that is suitably designed for those specific environmental conditions that will be present and appropriately designed to prevent personal injury resulting from accessibility to live parts. The enclosure must have suitable flame-retardant properties to prevent or minimize the spread of flame, complying with a flame spread rating of 5VA, V2, V1, V0 (or equivalent) if nonmetallic. The interior of the enclosure must be accessible only by the use of a tool. Subsequent sections of this publication may contain additional information regarding specific enclosure type ratings that are required to comply with certain product safety certifications.

In addition to this publication, see:

- Industrial Automation Wiring and Grounding Guidelines, for additional installation requirements, Allen-Bradley publication 1770-4.1.
- NEMA Standards publication 250 and IEC publication 60529, as applicable, for explanations of the degrees of protection provided by different types of enclosure.

Preventing Electrostatic Discharge

ATTENTION
This equipment is sensitive to electrostatic discharge, which can cause internal damage and affect normal operation. Follow these guidelines when you handle this equipment:
Touch a grounded object to discharge potential static.
Wear an approved grounding wriststrap.
Do not touch connectors or pins on component boards.
Do not touch circuit components inside the equipment.
Use a static-safe workstation, if available.
Store the equipment in appropriate static-safe packaging when not in use.

Before You Begin

Before you begin, make sure that the following decisions are made.

Determining Module Placement in the I/O Chassis

You can place your module in any I/O module slot of the I/O chassis, except for the extreme left slot. This slot is reserved for programmable controllers or adapters.

Group your module to minimize adverse effects from radiated electrical noise and heat. We recommend the following:

- Group analog input and low voltage dc modules away from ac modules or high voltage dc modules to minimize electrical noise.
- Do not place this module in the same module I/O group with a digital high-density I/O module when using two-slot addressing. This module uses a byte in both the input and output image tables for block transfer.

Important Preinstallation Considerations

The 1771-OBD series C module is compatible with all 1771 universal I/O chassis except 1771-A1, 1771-A2, and 1771-A4. Make sure no other output module or single-slot block transfer module is placed in the same module group when using two-slot addressing.

Calculate Power Requirements

Your module receives its power through the 1771 I/O chassis backplane from the chassis power supply. The module requires 400 mA from the output of this supply. To calculate the requirements for the backplane power supply, add 400 mA to the power requirements of all other modules in the I/O chassis. Calculating the requirements will prevent an overload to the chassis backplane and/or backplane power supply.

Key the Backplane

Place your module in any slot in the chassis except the leftmost slot, which is reserved for processors or adapters.

Position keying bands in the backplane connectors to correspond to the key slots on the module. Place the keying bands: - between 10 and 12 - between 22 and 24 10 I/O Chassis 16 18 **S**0 24 **S**6 28 30 32 34

You can change the position of these bands if subsequent system design and rewiring makes insertion of a different type of module necessary.

- 1. Position the keying bands in the backplane connectors to correspond to the key slots on the module.
- 2. Place the keying bands:
 - between 10 and 12.
 - between 22 and 24.

You can change the position of these bands if subsequent system design and rewiring makes insertion of a different type of module necessary.



Observe the following precautions when inserting or removing keys:



• Insert or remove keys with your fingers.

• Make sure that key placement is correct.

Incorrect keying or the use of a tool can result in damage to the backplane connector and possible system faults.

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Install the Module



Make certain that you do not install this module into a chassis slot keyed for a 1771-IAD series D input module.

Install the module and secure it in the chassis.

- **1.** Position the module in the card guides for the chosen slot.
- 2. Slide the module into the chassis and apply firm, even pressure to seat the module into its backplane connector.
- **3.** Series A chassis: Snap the chassis latch lever over the top of the module to secure the module in the chassis.

Series B chassis: Swing the locking bar down into place, making sure the locking bar pins are engaged to secure the module in the chassis.

4. Attach the field wiring arm to the horizonal bar at the bottom of the chassisThe wiring arm pivots upward so you can install or remove the module without disconnecting the wires.

The 1771-OBD module is a modular component of the 1771 I/O system requiring a properly installed system chassis. Refer to the Universal I/O Chassis Installation Instructions, publication 1771-IN075, for detailed information on. acceptable chassis, along with proper installation and grounding requirements. Limit the adjacent slot power dissipation to 10 W maximum.



Connect Wiring

Connect your I/O devices to the field wiring arm, 1771-WH, shipped with the module.



You can use an ac (24V) output module, 1771-OND series C, to directly drive terminals on an ac/dc (24V) input module, 1771-IND series C, as shown in the connection diagram on page 8.

Connection Diagram



You must supply dc at terminals A through D on the wiring arm. You need four dc connections to accommodate the total required surge rating on the module without overstressing any single connection on the field wiring arm. Jumper all dc connections together to prevent module damage. Connect terminal E to dc common.



Refer to Driving an Input with an Output Module on page for direct connection to a 1771-ICD input module.

IMPORTANT

Use the same dc supply to power both modules to make sure that ground is at the same potential.





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Interpreting the LED Indicators

The front panel of your module contains one green module active indicator, 16 red status indicators, and one red fuse blown indicator.

The green module active indicator lights when the module is powered and the processor keyswitch is in RUN mode. The indicator light turns off when the processor resets the outputs.



The module active indicator must be on to properly interpret the red status indicators. The red status indicators are provided for indication of individual outputs. They indicate the state to which the transistor is commanded by the processor and are powered by circuitry within the module. The indicators will turn on and off as commanded by the processor. They do not indicate the presence or absence of dc power at an output terminal.

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processor and are powered by circuitry within the module. The indicators will turn on and off as commanded by the processor. They do not indicate the presence or absence of dc power at an output terminal.

The fuse blown indicator turns on when the fuse is blown. When the fuse blown indicator is lit, check the fuse. After checking the fuse, make sure the field wiring arm is firmly in place. Do this before checking the status of the other indicators.

Use this table to help you interpret the 1771-OBD status indicators and to troubleshoot module and system faults.

| Indicator Status | Description | Action |
|---|---|--|
| Module Active On (Green) | Normal indication. | None. |
| Module Active On (Green) and Output Status On (Red) | Check voltage at output point on swing arm. | If voltage is present, take no action. If no voltage is present, replace module. |
| Module Active On (Green) and Output Status Off | Output point not on in data table. | None. |
| | Module failure. | Replace module. |
| Module Active Off and Output Status On or Off (Red) | Processor in Program mode. | None. |
| | Module not functioning properly. | Check chassis power supply and processor. If they are okay, replace module. |

Troubleshooting

Replace the Fuse

An overload or short will cause the single onboard fuse to blow when the module output exceeds 10 A. The onboard fuse does not protect the individual output transistors.

To replace the onboard fuse, do the following.

1. Turn off all power to the I/O chassis and all output device power to the field wiring arm.



Remove power from the 1771 I/O chassis backplane and field wiring arm before removing or installing an I/O module.

- Failure to remove power from the backplane or wiring arm could cause module damage, degradation of performance, or injury.
- Failure to remove power from the backplane could cause injury or equipment damage due to possible unexpected operation.
- 2. Remove the module from the chassis and replace the blown fuse with a 10 A, 250V rectifier fuse ($1/4 \times 1-1/4$ inch), Littelfuse part number 322010.

The fuse is accessible through the side of the module.



Failure to use the specified replacement fuse may cause module damage, degradation of performance, or injury.

- 3. Replace the module in the chassis and attach the field wiring arm.
- 4. Turn system power on.

Hazardous Location Approvals

North American Hazardous Location Approval



European Hazardous Location Approval

European Zone 2 Certification

(The following applies when the product bears the EEx Marking.)

This equipment is intended for use in potentially explosive atmospheres as defined by European Union Directive 94/9/EC.

The LCIE (Laboratoire Central des Industries Electriques) certifies that this equipment has been found to comply with the Essential Health and Safety Requirements relating to the design and construction of Category 3 equipment intended for use in potentially explosive atmospheres, given in Annex II to this Directive. Compliance with the Essential Health and Safety Requirements has been assured by compliance with EN 60079-15.

IMPORTANT

Observe the following additional Zone 2 certification requirements:

- This equipment is not resistant to sunlight or other sources of UV radiation.
- This equipment must be installed in an enclosure providing at least IP54 protection when applied in Class I, Zone 2 environments.
- This equipment shall be used within its specified ratings defined by Allen-Bradley.
 Provision shall be made to prevent the rated voltage from being exceeded by
- transient disturbances of more than 40% when applied in Class I, Zone 2 environments.

Specifications

dc (10...60V) Output Module, 1771-OBD Series C

| Attribute | Value |
|---|---|
| Outputs per module | 16 nonisolated |
| Module location | 1771-A1B through 1771-A4B I/O chassis (Do not use this module with 1771-A4 I/O chassis) |
| User supply voltage | 1060V dc |
| Voltage, on-state output, nom | 48V dc |
| Current rating (see Derating Curve) | 2 A per output resistive, not to exceed 8 A per module 0.2 A per output pilot duty |
| Surge current, max | 4 A per output for 10 ms, repeatable every 2 s 25 A per output for 10 ms, repeatable every 2 s |
| Load current, min | 2.5 mA |
| On-state voltage drop (at rated current), max | 1.5V dc |
| Off-state leakage current, max | 0.5 mA |
| Output signal delay, max Off to on On to off | 0.1 ms 0.2 ms |
| Power dissipation, max | 15.6 W |
| Thermal dissipation, max | 53.3 BTU/hr |
| Isolation voltage (continuous-voltage withstand rating) | 60V (continuous), Basic Insulation Type Tested at 1000V ac for 60 s, I/O to system |
| Backplane current, max | 400 mA @ 5V dc |
| Conductors wire size Category ⁽¹⁾ | 0.342.5 mm ² (2214 AWG) solid or stranded copper wire rated at 120 °C (248 °F) or higher 1.2 mm (3/64 in.) insulation max 2 - on signal ports |
| Temperature code, IEC | T3 |
| Temperature code, North America | ТЗС |
| Field wiring arm | 1771-WH 1771-WHF (3 A fused) ⁽²⁾ 1771-WHFB (1.5 A fused) ⁽²⁾ |
| Field wiring arm screw torque | 1.0 Nm (9 lb-in) |
| Keying | Between 10 and 12 Between 22 and 24 |

⁽¹⁾ Use this conductor category information for planning conductor routing. Refer to Industrial Automation Wiring and Grounding Guidelines, publication 1770-4.1.

 $^{(2)}$ $\,$ Not suitable for Class I Division 2 Groups A, B, C, and D Hazardous Locations.

Environmental Specifications

| Attribute Value | |
|--------------------------|--|
| Temperature, operating | IEC 60068-2-1 (Test Ad, Operating Cold), IEC 60068-2-2 (Test Bd, Operating Dry Heat), IEC 60068-2-14 (Test Nb, Operating Thermal Shock): 060 °C (32140 °F) |
| Temperature, storage | IEC 60068-2-1 (Test Ab, Unpackaged Nonoperating Cold), IEC 60068-2-2 (Test Bb, Unpackaged Nonoperating Dry Heat), IEC 60068-2-14 (Test Na, Unpackaged Nonoperating Thermal Shock): -4085 °C (-40185 °F) |
| Relative humidity | IEC 60068-2-30 (Test Db, Unpackaged Damp Heat): 595% noncondensing |
| Vibration | IEC 60068-2-6 (Test Fc, Operating): 2 g @ 10500 Hz |
| Shock, operating | IEC 60068-2-27 (Test Ea, Unpackaged Shock): 30 g |
| Shock, nonoperating | IEC 60068-2-27 (Test Ea, Unpackaged Shock): 50 g |
| ESD immunity | IEC 61000-4-2: 4 kV indirect contact discharges |
| Radiated RF immunity | IEC 61000-4-3: 10 V/m with 1 kHz sine-wave 80% AM from 301000 MHz |
| EFT/B immunity | IEC 61000-4-4: ±1 kV at 5 kHz on signal ports |
| Surge transient immunity | IEC 61000-4-5: ±1 kV line-line (DM) and ±2 kV line-earth (CM) on signal ports |
| Conducted RF immunity | IEC 61000-4-6: 10V rms with 1 kHz sine-wave 80% AM from 150 kHz30 MHz |
| Emissions | CISPR 11: Group 1, Class A (with appropriate enclosure) |
| Enclosure type rating | None (open style) |

Certifications

| Certification (when product is marked) ⁽¹⁾ | Value |
|--|---|
| UL | UL Listed Industrial Control Equipment. See UL File E65584 |
| CSA | CSA certified Process Control Equipment. See CSA file LR54689C. |
| CSA | CSA certified Process Control Equipment for Class I, Division 2, Groups A, B, C and D Hazardous locations. See CSA file LR69960C. |
| EEx | European Union 94/9/EC Directive, compliant with: EN 60079-15; Potentially Explosive Atmospheres, Protection n (zone 2) |
| CE | European Union 89/336/EEC EMC Directive, compliant with: EN 61000-6-4; Industrial Emissions EN 50082-2; Industrial Immunity EN 61326; Meas./Control/Lab., Industrial Requirements EN 61000-6-2; Industrial Immunity |
| C-Tick | Australian Radiocommunications Act compliant with AS/NZS CISPR 11, Industrial Emissions |

(1) See the Product Certification link at <u>www.ab.com</u> for Declarations of Conformity, certificates, and other certification details.

Derating Curve



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Notes:

Rockwell Automation Support

Rockwell Automation provides technical information on the Web to assist you in using its products. At <u>http://support.rockwellautomation.com</u>, you can find technical manuals, a knowledge base of FAQs, technical and application notes, sample code and links to software service packs, and a MySupport feature that you can customize to make the best use of these tools.

For an additional level of technical phone support for installation, configuration, and troubleshooting, we offer TechConnect Support programs. For more information, contact your local distributor or Rockwell Automation representative, or visit http://support.rockwellautomation.com.

Installation Assistance

If you experience a problem with a hardware module within the first 24 hours of installation, please review the information that's contained in this manual. You can also contact a special Customer Support number for initial help in getting your module up and running.

| United States | 1.440.646.3223 Monday – Friday, 8am – 5pm EST |
|-----------------------|---|
| Outside United States | Please contact your local Rockwell Automation representative for any technical support issues. |

New Product Satisfaction Return

Rockwell tests all of its products to ensure that they are fully operational when shipped from the manufacturing facility. However, if your product is not functioning, it may need to be returned.

| United States | Contact your distributor. You must provide a Customer Support case number (see phone number above to obtain one) to your distributor in order to complete the return process. |
|-----------------------|---|
| Outside United States | Please contact your local Rockwell Automation representative for return procedure. |

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